GAS FITTING: A PRACTICAL HANDBOOK TREATING OF EVERY DESCRIPTION OF GAS LAYING AND FITTING

Published @ 2017 Trieste Publishing Pty Ltd

ISBN 9780649591282

Gas Fitting: A Practical Handbook Treating of Every Description of Gas Laying and Fitting by John Black

Except for use in any review, the reproduction or utilisation of this work in whole or in part in any form by any electronic, mechanical or other means, now known or hereafter invented, including xerography, photocopying and recording, or in any information storage or retrieval system, is forbidden without the permission of the publisher, Trieste Publishing Pty Ltd, PO Box 1576 Collingwood, Victoria 3066 Australia.

All rights reserved.

Edited by Trieste Publishing Pty Ltd. Cover @ 2017

This book is sold subject to the condition that it shall not, by way of trade or otherwise, be lent, re-sold, hired out, or otherwise circulated without the publisher's prior consent in any form or binding or cover other than that in which it is published and without a similar condition including this condition being imposed on the subsequent purchaser.

www.triestepublishing.com

JOHN BLACK

GAS FITTING: A PRACTICAL HANDBOOK TREATING OF EVERY DESCRIPTION OF GAS LAYING AND FITTING

Trieste

GAS FITTING

0.552

GAS FITTING

A PRACTICAL HANDBOOK TREATING OF EVERY DESCRIPTION OF GAS LAYING AND FITTING

By JOHN BLACK

SECOND EDITION, ENLARGED

Buith One Hundred and Chirty-one Klustrations



(H)

LONDON CROSBY LOCKWOOD AND SON , STATIONRES' HALL COURT, LUDGATE HILL

1895

6159477

93533 FEB 23 1906

SIG B56

PREFACE.

A BRIEF introduction only is needed for this little work, since it lays no claim to any high literary pretensions. We have endeavoured, in clear and simple language, to go through the practical details of a handicraft on which, we believe, no handbook has yet been published. Fragmentary allusions to various methods, occasional receipts or wrinkles which are useful to a gas-fitter, have appeared in trade and general journals from time to time, but there has, no doubt, been felt by many a need of a practical treatise dealing in a consecutive form with the operations of gas-fitting.

There is little fear that the work of the gas-fitter will, in our generation, as some would have us think, pass out of ordinary requirements, for gas as a household illuminant still holds its own, more firmly rooted in favour than before, since the eccentricities of household electric lighting have come to be known. The gas-fitter is in as great request to-day as at any time since the introduction of this cheap, convenient, and pre-eminently comfortable light. There is even more occasion now for the display of intelligence and skill than at any other period in its history; for new methods are day by day invented and developed with which the gas-fitter must be familiar; but he must also cling somewhat closely to the traditions of his craft, for many of these novelties are but for a moment, while his skill, often learned by slow and painful steps, is something that remains in his possession always.

It may truly be said that scarcely any handicraft has stood in greater need of a handbook, since the methods and details are many and varied, and those old hands whose experience has taught them much of their trade are most reticent in imparting their knowledge to a beginner. It is hoped, however, that throughout these pages many a hint may be gathered to supplement the observation even of journeymen long accustomed to the trade, as the information has been gathered from many sources, and the methods and appliances recommended tested by actual experience.

ADVERTISEMENT TO SECOND EDITION.

22

1

The present is substantially a reprint of the First edition; but a Supplementary Chapter has been added, giving a brief account of recent improvements in Burners and of the new Incandescent systems, as also of Penny-in-the-slot Meters, and other modern developments of Gas-lighting.

*

CONTENTS.

CHAPTER I.

SERVICE LAYING.

FAGE

Advantages and Disadvantages of Iron and Lead Services-Service Laying in "Made Ground"-Use of the Cutting Punch and Drill-Method of Working-Use of the Compasses-Cutting the Hole-Soundness of Joints-Situation of Service -- Bending -- T-pieces -- Bladders -- Stops --"Luting"-Leading-Closing up

13

CHAPTER II.

IRON SERVICE FIFING.

CHAPTER III.

TOOLS AND THEIR USES.

CONTENTS.

CHAPTER IV.

METER FIXING.

-

Meter Irons-"Scamping" the Work-Joining the Service-Necessary Cautions-Filling the Meter-Joining up with Lead Services-Blowing a Joint-Iron Piping and Unions-"Sweating"-Fixing Large Meters-Table for Lights, &c. 20

CHAPTER V.

FITTING UP OF SMALL DWELLING-HOUSES.

CHAPTER VI.

FITTING UP OF LARGER HOUSES.

Fixing up of Chandeliers-Independent Lights-"Jumping"-Brackets-Gas Stoves-The Bunsen Principle

CHAPTER VII.

FITTING UP OF SMALL WORKSHOPS, BTC.

CHAPTER VIII.

BERVICE FOR A LARGE WORKSHOP.

Fitting up for a Double Supply-Stone Buildings-Separate Supplies-Fixing Stop-caps

viii

CONTENTS.

CHAPTER IX.

GROUND-FLOOR WORKSHOPS.

Fitting up Eng	gineer	rs' an	d simila	ar Sho	ps-O	ounting	z-ho	-	nd	-
other Offic		The	Benche	18 - I	orge	Light	- 1	Gener	al	
Principles				.						62

CHAPTER X.

THEATRES, MUSIC HALLS, ASSEMBLY ROOMS, BTC.

		Building -								
-Smo	king Te	shment Dep bles for Mu	arun mio l	Halls	-Gal	g and lery]	Stag Light	e Lig s—Ri	ing	
		-rooms, &c.						•		70

CHAPTER XI.

CHURCHES, CHAPELS, AND PUBLIC BUILDINGS.

Fitting up of Pil	lars-T	he "C	ompo	site	" Plan-	-Ve	stry :	Light	8	
Barrel and	Outlet	Tape	-8t	ring	Course	Pip	ing-	Gene	ral	
Remarks	• •		()			•				85

CHAPTER XII.

LIGHTS FOR RETAIL SHOPS.

Shop and Show-rooms-Chandelier	Con	nectio	ns-	Cup	and I	Sall	
Joints-Outside Window Rails					38		95

CHAPTER XIII.

BRACKET AND PILLAR LAMPS.

Marking Out-"Twigging"-Difference between Pillar and Bracket Lamps-Best Description of Lights for Public Illumination-Fitting up of Lantern-Pillar Lamps . . 102